

## Customer Assembly Instruction

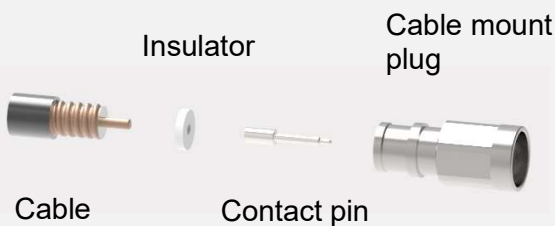
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**Instruction No:**

**M-284**

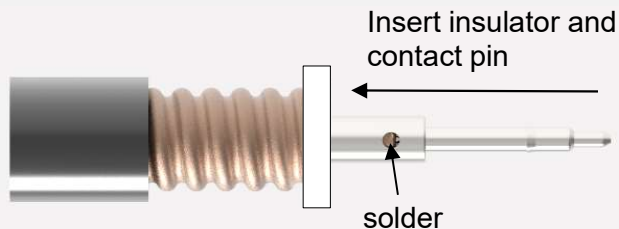
**Description**

**NEX10(m)-Cable mount plug**

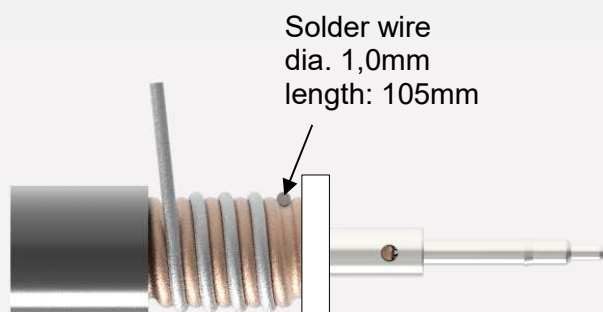


### Recommended Assembly Process

- 1.) Strip cable acc. IMS outline drawing.
- 2.) Slide insulator and contact pin onto center conductor of the cable until stop and solder contact pin.  
solder wire (dia.: 1,0mm / length: 105mm)



- 3.) Rewind the cable with the solder wire (dia.: 1,0mm / length: 105mm)



Rev.:  
a

Date:  
18.06.2020

Signature:  
R. Schwär

Alteration:  
Revised

Approved:  
P.Schuh/23.06.2020

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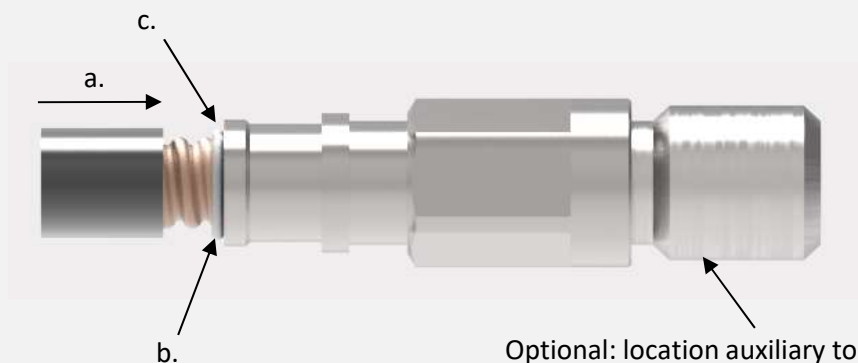
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**Description**

**NEX10(m)-Cable mount plug**

- 4.) a. Slide prepared cable into connector body until stop.  
b. Use the rest of solder wire to wrap the cable to fill the space between connector and cable.  
c. Soldering the connector housing with cable.



Optional: location auxiliary tool for positioning the contact pin AGK-4755-POS.01.

### Notes

It is recommended to use a inductive soldering process with automatic solder wire feeding. Soldering parameter ( solder time and power ) depends on the used coils and solder devices.

While the information has been carefully compiled to the best of our knowledge, nothing is intended as representation or warranty on our part and no statement herein shall be construed as recommendation to infringe existing patents. In the effort to improve our products, we reserve the right to make changes judged to be necessary.

Rev.: a	Date: 18.06.2020	Signature: R. Schwär	Alteration: Revised	Approved: P.Schuh/23.06.2020
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