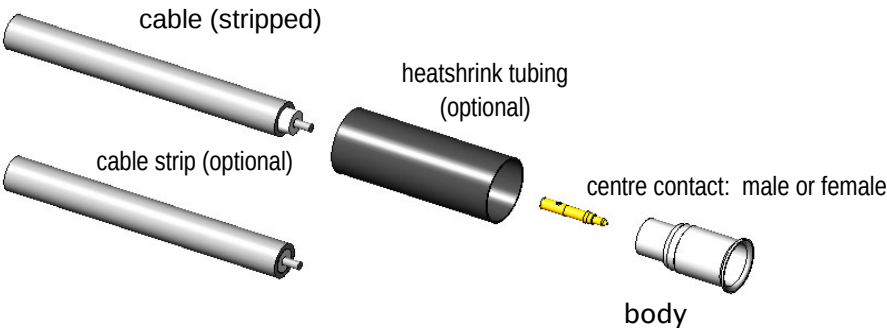


# Assembly Instruction

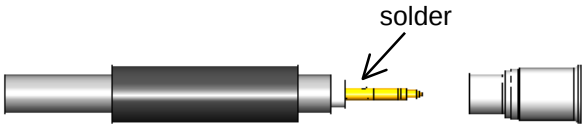
IMS CONNECTOR SYSTEMS GmbH  
Obere Hauptstrasse 30  
D-79843 Löffingen  
Postfach 1141  
D-79840 Löffingen  
  
Tel (+49) 7654 901-0  
Fax (+49) 7654 901-199  
Net: www.imscs.com  
E-mail: sales@imscs.com

|                                             |                            |
|---------------------------------------------|----------------------------|
| <b>Number:</b> M-187                        | <b>Date:</b> 15.07.05      |
| <b>Description:</b> Cable mount plug / jack | <b>Signature:</b> R.Schwär |
|                                             | <b>Page:</b> 1 of 1        |

Using parts:



- 1.) Slide onto the cable heatshrink tubing (opt.)
- 2.) Slide the centre contact on, until it bottoms against the cable dielectric and solder the centre contact.



- 3.) Push the cable with soldered centre contact until finale stop.



- 4.) Solder the connector in place.



- 5.) Slide the optional heatshrink tubing over the soldered connector and heatshrink it in place.

