

# Assembly Instruction

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**Number: M-38**

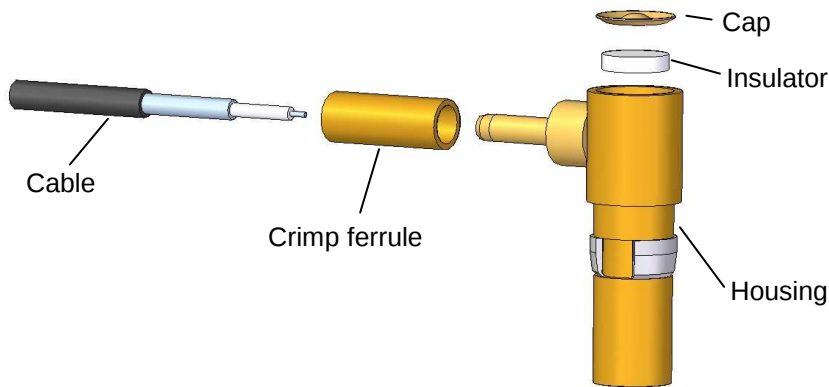
**Date: 2007.10.26**

**Description: Rf Angle Connector**

**Signature: Nyikos T.**

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**Using parts:**



1.) Cable to be stripped according to connector outline drawing

2.) Slide the crimp ferrule onto the cable

3.) Fan the braid and slide the cable into the housing

4.) Slide the ferrule over the braid and crimp the ferrule with crimping tool

5.) Solder the cable center contact to the center contact of the connector

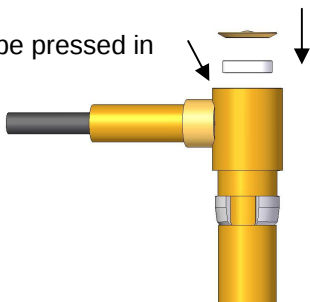
6.) Assemble insulator and cap depending on cap style

6.1) Press-in style

or

6.2) solder style

cap to be pressed in



cap to be soldered

