IMS CONNECTOR SYSTEMS GmbH
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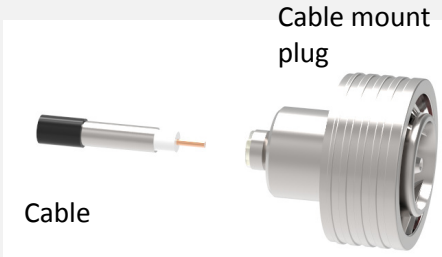
Net: www.imscs.com

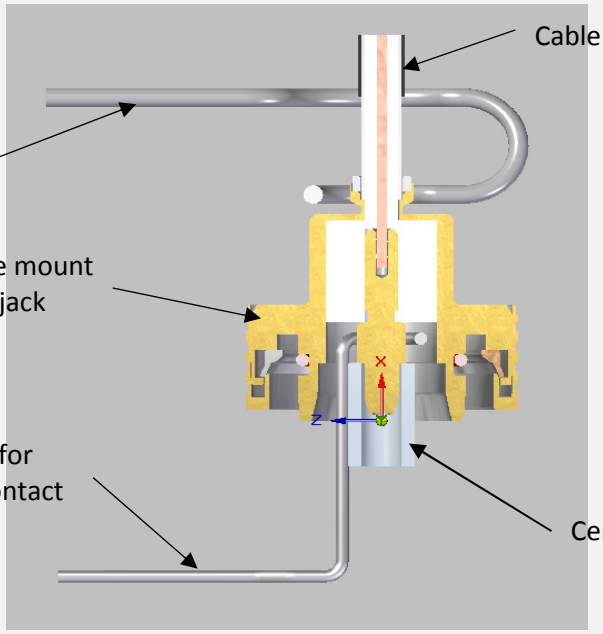
Customer Assembly Instruction

Number:	M-271	Nummer:
Description:	4.3/10(m)-Cable mount plug	Beschreibung:



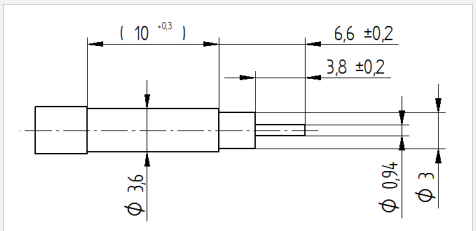
Recommended Soldering Process

Inductive soldering



Cable Stripping Dimension

Cable: UT-141
Flexiform 402



Rev.:	Date:	Signature:	Alteration:	Approved:
2	07.04.2016	R.Schwär	Modification	

For the part number 5237.VDZ.1010.074 please use the cable stripping on the outline drawing.

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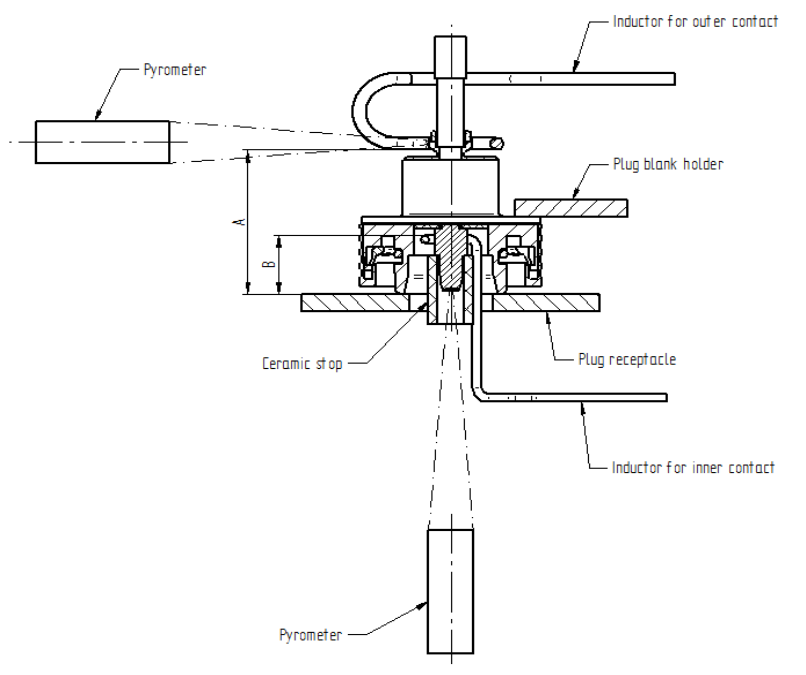
Soldering Set-up recommended



Inductor position:

Dimension A: 8,6mm
Dimension B: 21,0mm

Soldering Parameter acc. Customer

Notes **Aufzeichnungen**

While the information has been carefully compiled to the best of our knowledge, nothing is intended as representation or warranty on our part and no statement herein shall be construed as recommendation to infringe existing patents. In the effort to improve our products, we reserve the right to make changes judged to be necessary.

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