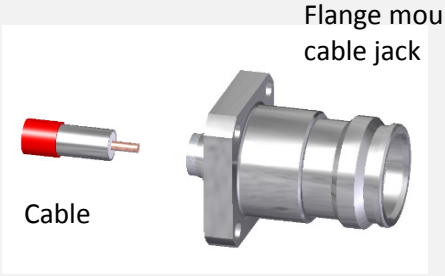
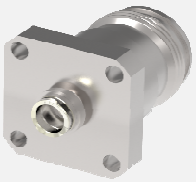
IMS CONNECTOR SYSTEMS GmbH
Obere Hauptstrasse 30
D-79843 Löffingen
Postfach 1141
D-79840 Löffingen

Tel (+49) 7654 901-0
Fax (+49) 7654 901-199
Net: www.imscs.com

Customer Assembly Instruction

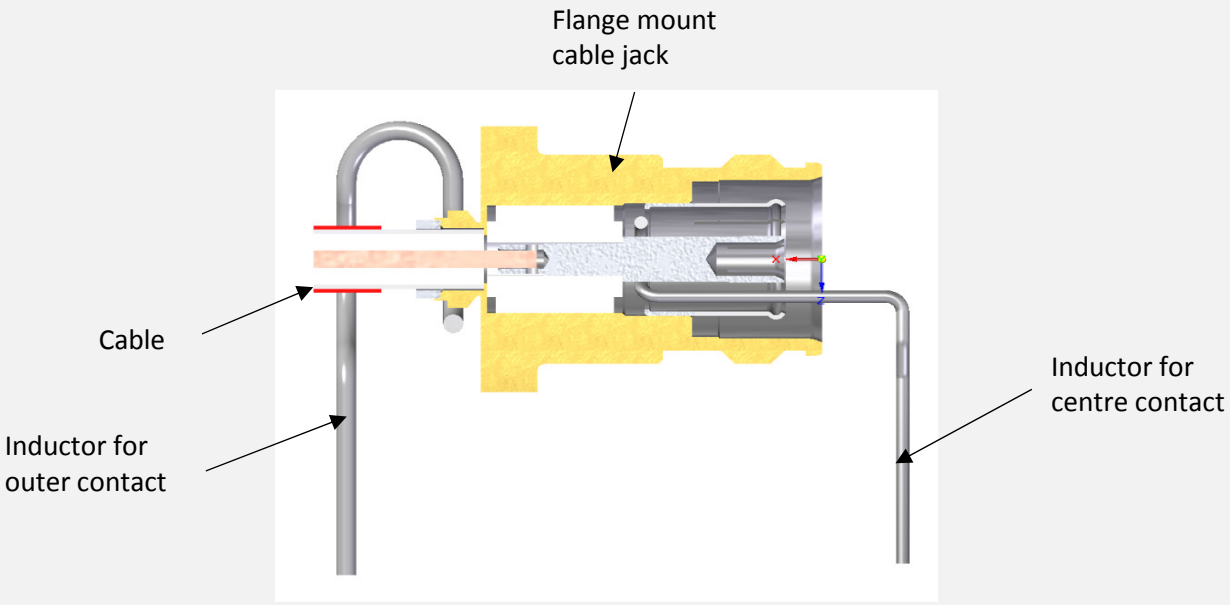
Number:	M-260	Nummer:
Description:	4.3-10-Flange mount cable jack	Beschreibung:





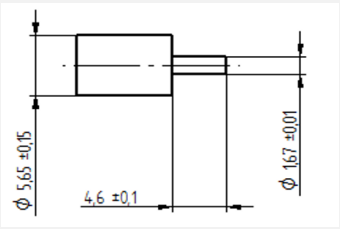
Recommended Soldering Process

Inductive soldering



Cable Stripping Dimension

Cable: UT-216
Flexiform 401SL HFJ



Rev.:	Date:	Signature:	Alteration:	Approved:
1	03.11.2014	R.Schwär	Modification	

For the part number 5207.VDZ.2818.084 please use the cable stripping on the outline drawing.
Formblatt-Nr.: Form-TK-271 ab Rev. 01 Release 03.12.14

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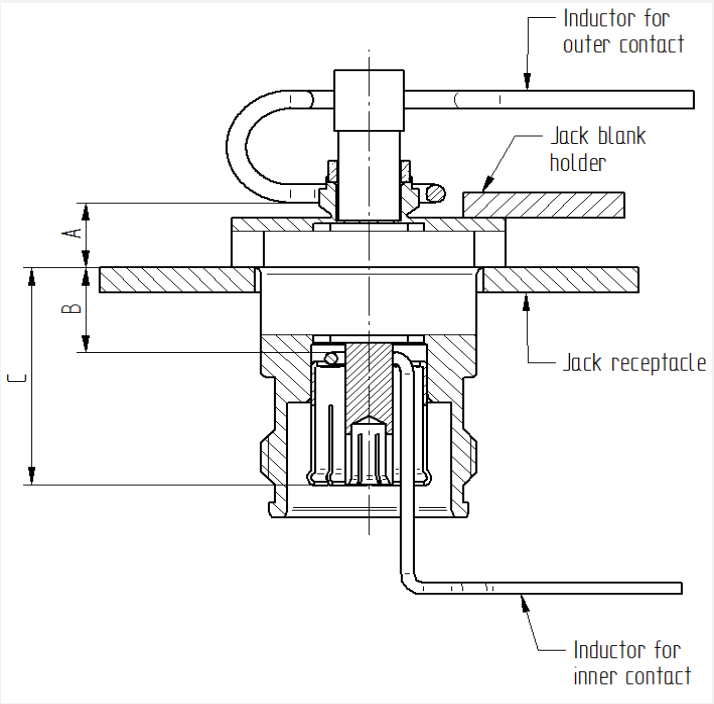
Soldering Set-up



Inductor position:

Dimension A: 5,5mm
Dimension B: 11,95mm
Dimension C: 23,15mm

Soldering Parameter

TBD

Notes / Aufzeichnungen

While the information has been carefully compiled to the best of our knowledge, nothing is intended as representation or warranty on our part and no statement herein shall be construed as recommendation to infringe existing patents. In the effort to improve our products, we reserve the right to make changes judged to be necessary.

Rev.:	Date:	Signature:	Alteration:	Approved:
1	03.11.2014	R.Schwär	Modification	

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