

Assembly Instruction

IMS CONNECTOR SYSTEMS GmbH
Obere Hauptstrasse 30
D-79843 Löffingen
Postfach 1141
D-79840 Löffingen

Tel (+49) 7654 901-0
Fax (+49) 7654 901-199
Net: www.imscs.com
E-mail: sales@imscs.com

Number: M-185

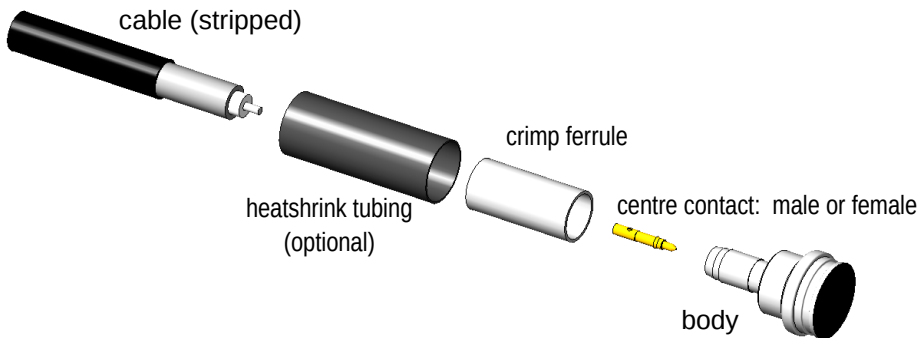
Date: 14.06.2005

Description: Cable mount plug / jack

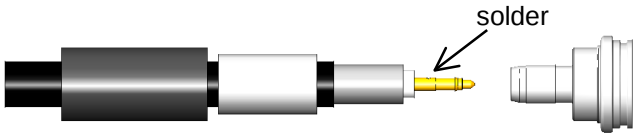
Signature: U. Mayer

Page: 1 of 1

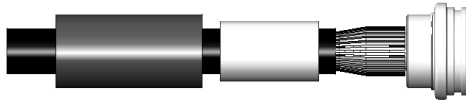
Using parts:



- 1.) Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable.
- 2.) Slide the centre contact on until it bottoms against the cable dielectric and solder the centre contact.



- 3.) Fan the braid and slide the cable into the body.



- 4.) Slide the ferrule over the braid.



- 5.) Crimp the ferrule with crimping tool.



- 6.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.