For the part number 4897.QLS.1D10.065 please use the cable stripping on the outline drawing.

Assembly Instruction

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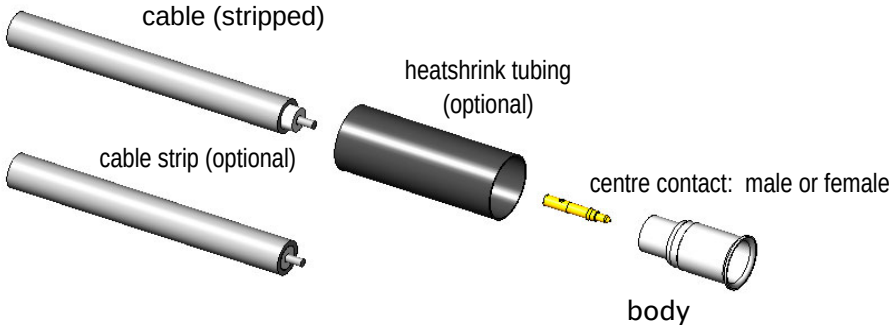
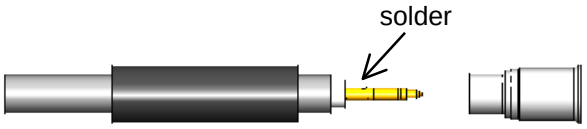
Number:	**M-187**	Date:	**15.07.05**
Description:	**Cable mount plug / jack**	Signature:	**R.Schwär**
		Page:	1 of 1

Using parts:



1.) Slide onto the cable heatshrink tubing (opt.)

2.) Slide the centre contact on, until it bottoms against the cable dielectric and solder the centre contact.



3.) Push the cable with soldered centre contact until finale stop.

4.) Solder the connector in place.

5.) Slide the optional heatshrink tubing over the soldered connector and heatshrink it in place.