For the part number 4862.QLS.1C20.075 please use the cable stripping on the outline drawing.

Assembly Instruction

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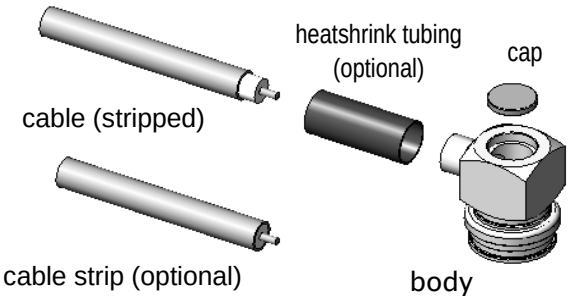
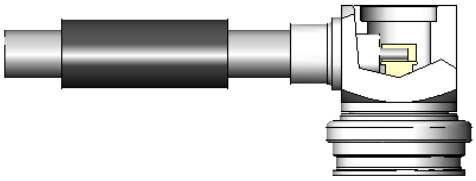
Number:	**M-186**	Date:	**19.07.05**
		Signature:	**R.Schwär**
Description:	**Cable mount angle plug / jack**	Page:	1 of 1

Using parts:

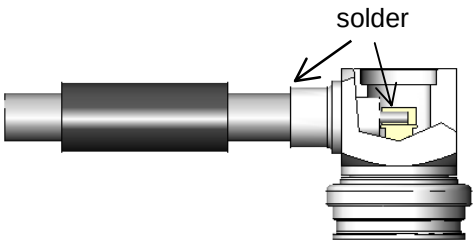


1.) Slide the heatshrink tubing (opt.) onto the cable.

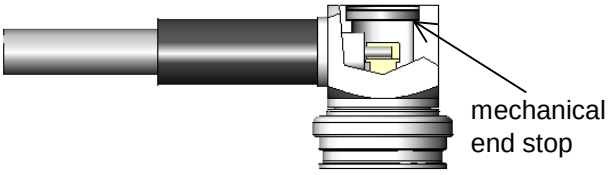
2.) Push the cable in the body until final stop.



3.) Solder inner and outer contact.



4.) Press in the cap to mechanical end stop.



5.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.