

# Assembly Instruction

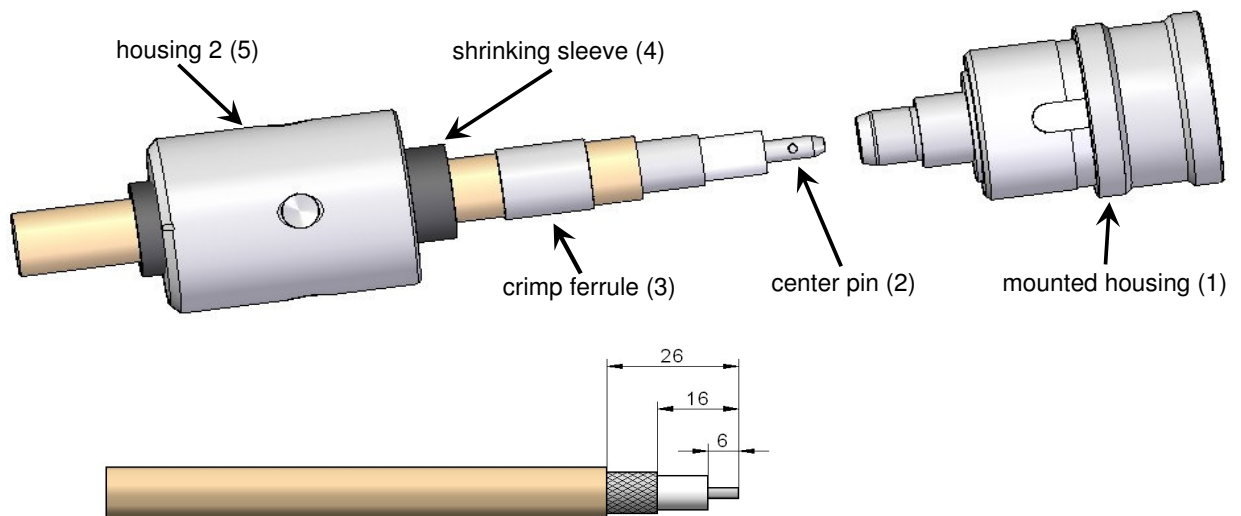
**Number: M-222**

**Description: Cable mount plug**

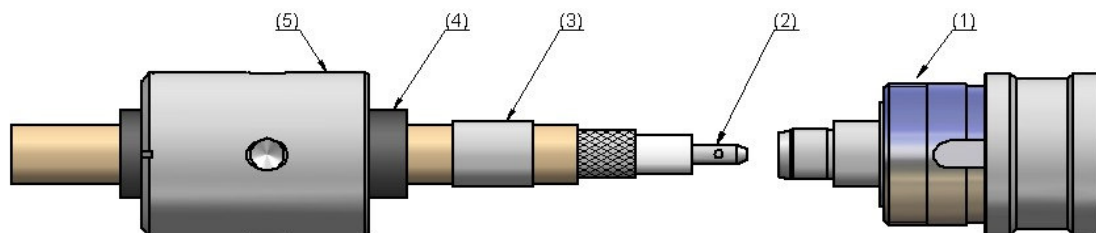
**Date: 2007.02.19**

**Signature: Pölz N.**

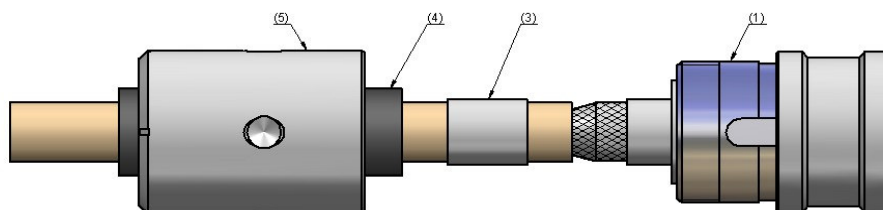
**Page: 1 of 2**



Gehäuse2 (5), Schrumpfschlauch (4) und Crimphülse (3) auf abgesetztes Kabelende schieben. Innenleiterstift (2) auf Kabelinnenleiter löten  
Push housing (5) shrinking sleeve (4) and crimp ferrule (3) onto stripped cable.  
Solder center pin (2) to cable center conductor



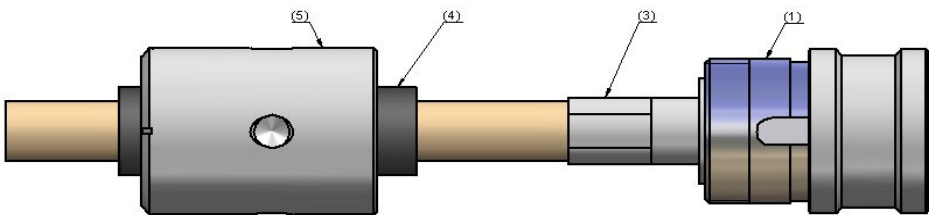
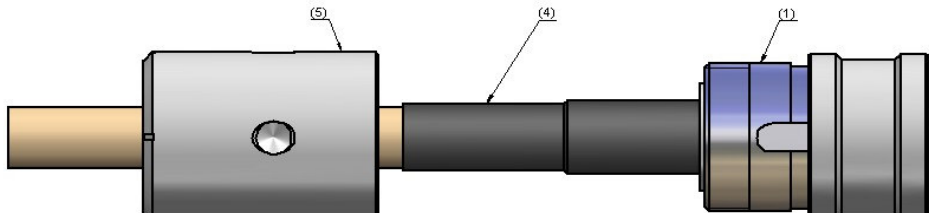
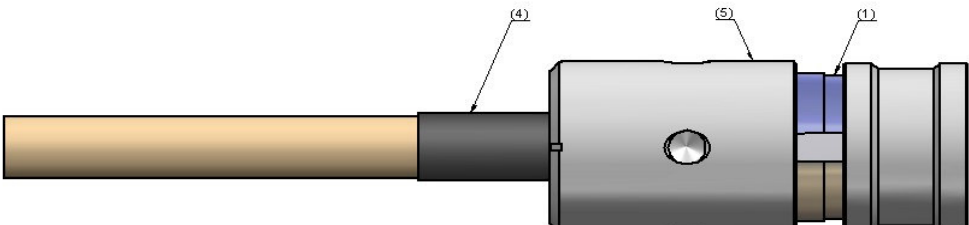
Gehäuse (1) auf vorbereitetes Kabelende stecken.  
Push prepared cable into mounted housing (1)



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| <p><b>Number:</b> M-222</p> <p><b>Description:</b> Cable mount plug</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <p><b>Date:</b> 2007.02.19</p> <p><b>Signature:</b> Pölz N.</p> <p><b>Page:</b> 2 of 2</p> |
| <p>Crimphülse (3) über Geflecht crimpen<br/>Crimp crimp ferrule (3)</p>  <p>Schrumpbereich vorwärmen. Schrumpfschlauch (4) über Spleißbereich positionieren. Mit weicher Flamme oder Heißluft schrumpfen. Zur Vermeidung örtlicher Überhitzung Wärmequelle ständig bewegen.<br/>Warm up shrinking area. Shrinking tube (4) to be positioned. Tube (4) to be shrunk with hot air.<br/>To avoid overheating, move heat source.</p>  <p>Gehäuse (1) und Gehäuse2 (5) mit Hakenschlüssel DIN 1810 A (für Nutmutter) und Hakenschlüssel DIN 1810 B (für Kreuzlochmutter) festziehen.<br/>Mounted housing (1) and housing (5) to be fixed with hook wrench DIN 1810 A and hook wrench DIN 1810 B</p>  |                                                                                            |