

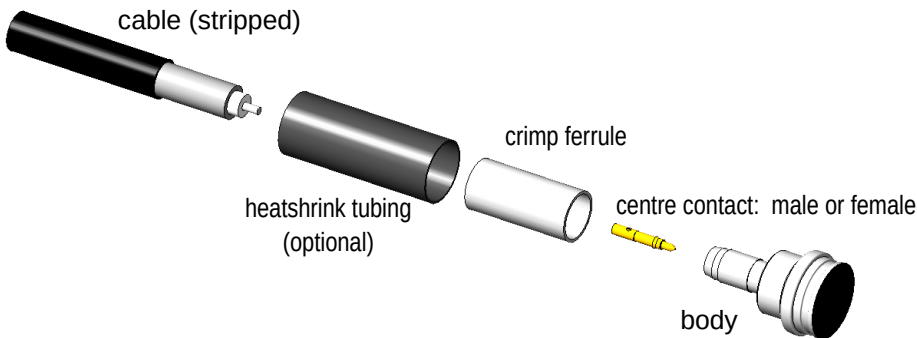
Assembly Instruction

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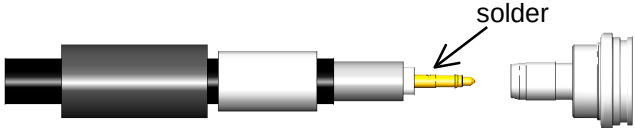
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Number: M-185	Date: 14.06.2005
Description: Cable mount plug / jack	Signature: U. Mayer
	Page: 1 of 1

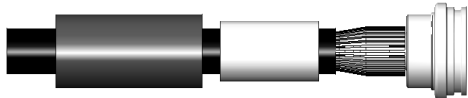
Using parts:



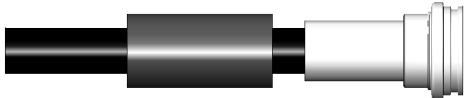
- 1.) Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable.
- 2.) Slide the centre contact on until it bottoms against the cable dielectric and solder the centre contact.



- 3.) Fan the braid and slide the cable into the body.



- 4.) Slide the ferrule over the braid.



- 5.) Crimp the ferrule with crimping tool.



- 6.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.